

CLAIMS :

1. A method for producing DME, which comprises the steps of:

- (i) introducing a feed gas mixture containing hydrogen and CO to a DME
5 synthesis reactor, wherein the feed gas mixture is reacted in the presence of a
methanol synthesis catalyst and an acid catalyst for the dehydration of methanol,
to provide a crude product stream containing DME and CO₂;
(ii) separating the crude product stream into a CO₂ rich stream and a DME rich
stream;
10 (iii) introducing the CO₂ rich stream to a reverse water gas shift (RWGS)
reactor wherein it is reacted with hydrogen in the presence of a catalyst to
provide a CO rich stream, while recovering the DME rich stream as a product;
and
(iv) recycling the CO rich stream to step (i).

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2. The method of claim 1, wherein the reaction in the reverse water gas reactor
is carried out, in the presence of an oxide catalyst, at a temperature ranging
from 400 to 1,200 °C under a pressure ranging from 1 to 100 atm.

- 20 3. The method of claim 2, wherein the oxide catalyst is ZnO supported on or co-
precipitated with an oxide selected from Cr₂O₃, Al₂O₃, ZrO₂, MgO, MnO, SiO₂
and a mixture thereof, the content of ZnO being 10 to 90 % by weight based on
the total weight of the catalyst.

- 25 4. The method of claim 3, wherein the ZnO catalyst further comprise an oxide
of Cu or Mn in an amount of 0.01 to 60 % by weight based on the total weight
of the catalyst.

5. The method of claim 2, wherein the oxide catalyst is MnO_x ($x=1\sim 2$) supported on or co-precipitated with an oxide selected from Cr_2O_3 , Al_2O_3 , ZrO_2 , MgO , SiO_2 and a mixture thereof, the content of MnO_x being 1 to 99 % by weight, preferably 1 to 40 % by weight based on the total weight of the catalyst.

6. The method of claim 2, wherein the oxide catalyst is an alkaline earth metal oxide supported on or co-precipitated with an oxide selected from Cr_2O_3 , Al_2O_3 , ZrO_2 , MnO , SiO_2 and a mixture thereof, the content of alkaline earth metal oxide being 1 to 99 % by weight, preferably 1 to 40 % by weight based on the total weight of the catalyst.

7. The method of claim 6, wherein the oxide catalyst is a hexaaluminate comprised of BaO , MgO and Al_2O_3 as main components.

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8. The method of claim 2, wherein the oxide catalyst is NiO supported on or co-precipitated with an oxide selected from Cr_2O_3 , Al_2O_3 , ZrO_2 , MgO , SiO_2 and a mixture thereof, the content of NiO being 1 to 20 % by weight, preferably 1 to 10 % by weight based on the total weight of the catalyst.

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9. The method of claim 1, wherein the molar ratio of hydrogen and CO in step (iv) is controlled to 0.9 ~ 1.5: 1.